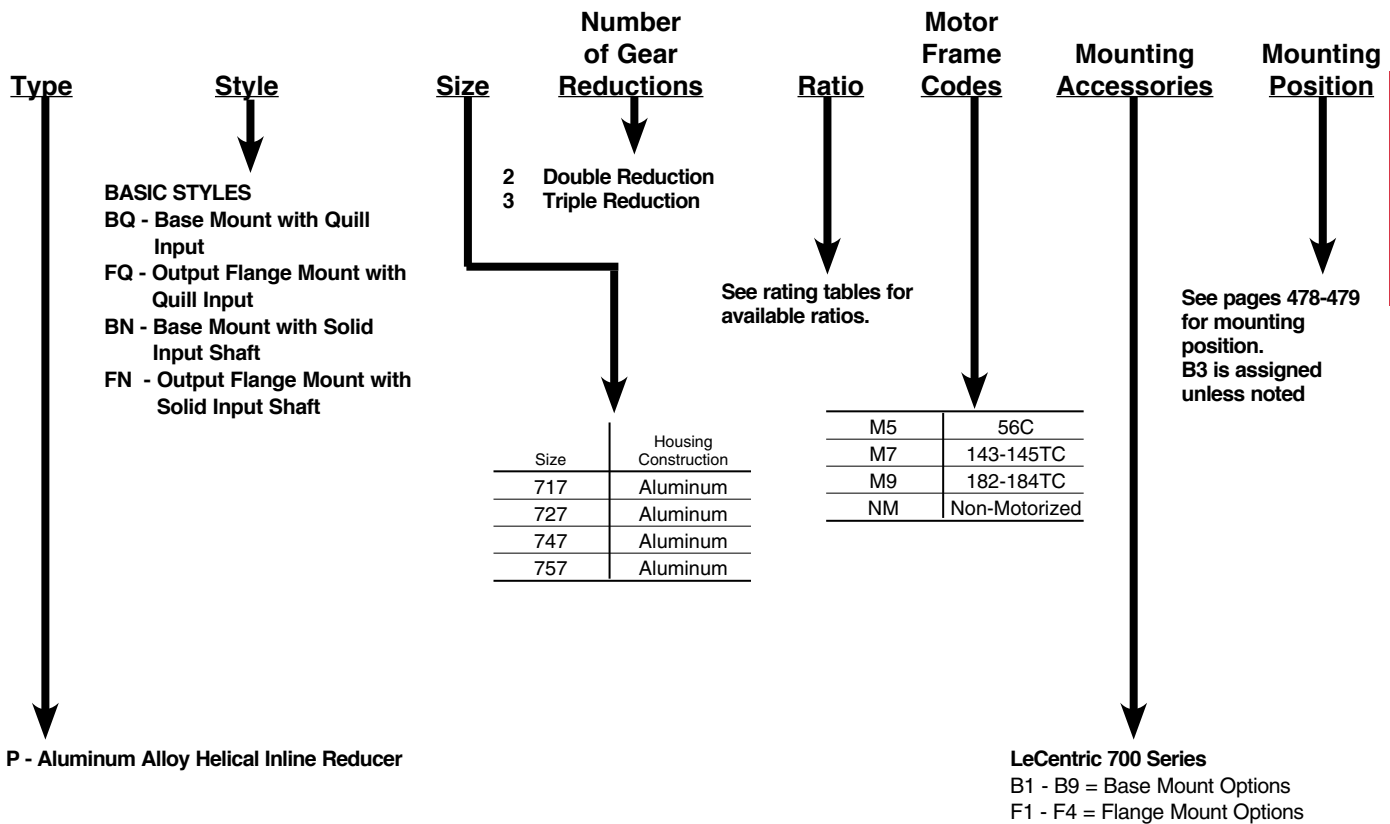


Grove Gear LeCentric Helical-Inline Model Number System

The Mounting position must be specified on all orders, and included in the reducer description. To order Motorized Reducers, simply specify the reducer, indicate the motor description or catalog number and specify "Motorized Assembly". To order GEAR+MOTOR™, simply specify the reducer, motor catalog numbers and "GEAR+MOTOR™".



Sample Model Numbers

Cast iron, size 27 base mount unit with quill input, 35.90:1 ratio, 56C motor frame

| | | | | | | | | | | |
|----------|---|-----------|--|------------|---|--------------|---|-------------|---|-----------|
| P | - | BQ | | 727 | - | 35.90 | - | M5 | - | B3 |
| Type | | Style | | Size | | Ratio | | Motor Frame | | Mounting |

SPECIFY REDUCER MOUNTING POSITION AT TIME OF ORDER. REFER TO PAGE 478 FOR POSSIBLE MOUNTING POSITIONS. LeCENTRIC REDUCERS WILL BE FACTORY FILLED WITH OIL FOR POSITION B3 UNLESS OTHERWISE SPECIFIED.

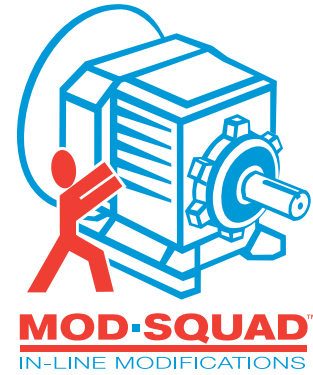
SELECTION GUIDE

P SERIES HELICAL-INLINE • ALUMINUM CASE

Free Mod-Squad™ Service Or Assemble It Yourself!

Any of the preferred stock 700 Series reducers are available on a quick shipment basis, assembled with an interchange base or output flange by the **Grove Gear Gear Mod-Squad™**—at no charge for the labor! Just pay for the accessory item. To order, specify the basic reducer catalog number and the Mod-Squad™ suffix code. Output flanges are listed on page 474. Interchange bases are listed on pages 472-473.

Or **assemble it yourself** by ordering the appropriate basic reducer and accessory kit (see options below).



Helical - In-line Gear Reducers

START

Select
Basic Reducer
Double or Triple Reduction

CHOOSE

Base Mount

OR

Flange Mount



SEE MAX RATINGS PP. 459-467 SEE INTERCHANGE BASE P. 472 SEE OUTPUT FLANGE P. 474

